



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO040810	ACI001-VC	2	1	Net 30	M304B1.000X1.000	304 Bar 1.00 X 1.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft				36	8/24/2018	40		S107832	Stock	9/4/2018	\$ 21.62 / ft	0		\$866.59	Acier Ouellette Inc.	
		3			M304R0.375	304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft				60	8/30/2018	60		S107833	Stock	9/4/2018	\$ 1.26 / ft	0		\$76.12	Acier Ouellette Inc.	
Total:										96			100								\$716.95	

Plex 9/4/2018 1:37 PM dart.Tollis.Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

## PURCHASE ORDER PO040810

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO040810

**PO Date:** 8/22/18

**Due Date:** 8/30/18

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
AUG 23 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** QUOTATION # SOU0124315 /SOU0127817 /  
SOU0127914

### Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D6202P	TBAL-4438	I Beam Extrusion : AS PER DWG D6202 REV. A MAT'L: 6061-T6/T651 AS PER QQ-A-200/8	Firmed	-	8/31/18	20 ft	0 ft	20 ft	\$25.50/ft	\$510.00
<b>Line Item Note</b> T-BAR ALU 4 X 4 X 3/8												
2		M304B1.000X1.000		304 Bar 1.00 X 1.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	8/24/18	36 ft	0 ft	36 ft	\$21.62/ft	\$778.32
								40.083			AT 18/04/04	
3		M304R0.375		304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	8/30/18	60 ft	0 ft	60 ft	\$1.26/ft	\$75.60
								60.416ft			AT 18/04/04	

**Grand Total:** \$1,363.92

## Order Notes

## Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/23/18 12:40 PM dart.lavoie.chantal



**ACIER OUELLETTE INC.**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**DELIVERY - CLIENT**

CO00106133

**Billed to**

DART AEROSPACE LTD

**Shipped to**

DART AEROSPACE LTD

**Instruction** F-M

Att : CHANTAL LAVOIE Tél.: 613-632-5200

**Delivery Route** 5

**Customer N°** CLI0001056

**Date** 2018/08/23

**Delivery date** 2018/08/31

**Your order N°** 040810

**Processed by** Josianne Bourdon

**Salesman** BONNIE FRASER

**Carrier** OUELLETTE VALLEYFIELD

**Credit Terme** Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 SQUARE SS 1 SS304 (R) CSS-1 2085 3 X 12' R/L HEAT 42838 M	122.40	36.00	PL \$CLB		13'5"					
					2x13'4"					

**Conditions :**

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

NIR : R-109516-6

**Total Weight (Lbs) :** 122.40

Prepared By : CC

Delivered By : SB

Y M D  
18 08 24

Time

Customer's Signature

Date

*Pic*

2085

CSS-1

51549

17693

**VIRAJ PROFILES LIMITED****VIRAJ**

Works: SURVEY NO.- 25/1, 25/2, 26 & 34, Village- MAAN, Taluka- PALGHAR, Dist.- THANE, MAHARASHTRA -401 506, INDIA,  
e-mail- vielqc@viraj.com

**TEST CERTIFICATE****CUSTOMER**

FIDELITY PAC METALS LTD.

1303 North Service Rd East, Unit 1, Oakville ON

L6H 1A7

CANADA

**ORDER NO**

P005250

**PACKING LIST NO**

64/1012781/13

**INSPECTION NO**

100007289416

**DATE**

03.10.2016

**GRADE**

304/304L

**HEAT No**

42838

**BUNDLE NO :**

1100584271,

**DESCRIPTION**

STAINLESS STEEL BRIGHT BARS

**COLD DRAWN**

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
1"	SQUARE	±11	12'-14'	25	1,129.000 LB

**CHEMICAL ANALYSIS**

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0170	1.480	0.330	0.0230	0.0360	18.150	8.020	0.670	0.370	0.150	0.08100

**TEST RESULTS**

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
81.0	102.0	39.0	68.0	210.0	6.0

**SPECIFICATION:**

MATERIAL CONFIRMS TO DIN EN 10088-3:2005:WNR 1.4301/1.4307, EN 10222-5 AND EN 10272 COND-A & ASTM A182/A-182M-15, ASTM A276/A276M-16 COND A, A479/A479M-15 COND A, A193/A193M-12b B8 CL-1, A320/A320M-11a B8 CL-1, A484 16, A388/A388M-05 ASME SA182-14, SA475-11, SA 193-11 B8 CL-1, SA320-11 B8 CL-1, ASTM A314-2008 IGC SATISFACTORY AS PER ASTM A 262-10 PRACTICE E, AMS 5639H /AMS5647J (EXCEPT MARKING), QQ-S-763F, NACE MR0103-2012, NACE-MR0175/ISO-15156-2015, SAB-AMS-S-7720A, MIL-S-862-B, AISI 304/304L & UNS30400/30403. CERTIFICATION AS PER EN 10204-3.1.

**REMARKS**

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO-FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES. MACRO-GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE-AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION. COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

**WORKS INSPECTOR**  
K R K MURTHY

PAR E-MAIL LE 28 APRIL 2018

# SPECIFICATION CONTROL DRAWING

 PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE  
(NOTE: AISI 303 NOT ACCEPTABLE)

 SPECIFICATION:

PART NUMBER:

ASTM A276 OR ASTM A240  
M304B | T.TTT | X | WW.WWW |  
| THICK | | WIDTH |

WHERE "T.TTT" = THICKNESS IN INCHES  
AND "WW.WWW" = WIDTH IN INCHES

 EG. 0.5" x 3.0" BAR = M304B0.500X03.000  
EG. 0.5" x 12.0" PLATE = M304B0.500X12.000

RELEASED  
2010-11-30

C	ADDED PLATE TO PURCHASE MATERIAL, ADDED PLATE RELATED SPECIFICATIONS, AND EG. CHANGED TITLE FROM "304/316 BAR" TO "304/316 BAR/PLATE"	MB	10.11.25
B	REFORMAT DWG. ADD SPECS (ZN D6-1). REF PAR 08-020A	CP	09.07.15
A	NEW ISSUE	PH	05.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH		
DATE	10.11.25		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M304B			
SHEET 1 OF 1			
TITLE 304/316 BAR/PLATE			
SCALE NTS			
DATE 10.11.25			
COPYRIGHT © 2005 BY DART AEROSPACE LTD			
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED IN THE DRAWING. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.			

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304B1.010x1.00  
 DATE: 18/09/04

PO / BATCH NO.: P0040810/S167822

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 40.083 ft  
 QUANTITY INSPECTED: 40.083 ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000"  
 THICKNESS RECEIVED: 1.000"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	ASTM A276
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MT: 42838
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AS</u> DATE: <u>18/09/04</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



**ACIER OUELLETTE INC.**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**DELIVERY - CLIENT**

**Copy**

CO00106132

**Billed to**

DART AEROSPACE LTD

**Shipped to**

DART AEROSPACE LTD

**Instruction** F-M

Att : CHANTAL LAVOIE Tél.: 613-632-5200

**Delivery Route** 5

**Customer N°**

CLI0001056

**Date**

2018/08/23

**Delivery date**

**2018/08/31**

**Your order N°**

040810

**Processed by**

Josianne Bourdon

**Salesman**

BONNIE FRASER

**Carrier**

OUELLETTE VALLEYFIELD

**Credit Terme**

Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ROUND SS 3/8 304 (R) RSS-38 5 X 12' R/L HEAT 43806 41	22.56	60.00	PI_\$CLB		5x12 1/1"					

**Total Weight (Lbs) :** 22.56

NIR : R-109516-6

**Conditions :**

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Prepared By :

Delivered By :

Time

Y M D

18 09 04

Customer's Signature

Date

*Ric*



# VIRAJ PROFILES LIMITED

Works: SURVEY NO.- 25/1, 25/2, 26 & 34, Village- MAAN, Taluka- PALGHAR, Dist.- THANE, MAHARASHTRA -401 506, INDIA,  
e-mail- vielqc@viraj.com

## TEST CERTIFICATE

ORDER NO      PACKING LIST NO      INSPECTION NO      DATE  
64/1015893/37      100007558464      08.12.2016  
GRADE      HEAT No  
304/304L      43806

BUNDLE NO :  
1100619278 ,1100619277 ,1100619276 ,1100619275 ,1100619274 ,

## DESCRIPTION

STAINLESS STEEL BRIGHT BARS

## COLD DRAWN POLISHED - 2H

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
3/8"	ROUND	ASTM A484	12' - 14'	1259	5,700.000 LB

## CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0230	1.630	0.270	0.0250	0.0360	18.220	8.050	0.600	0.450	0.160	0.08300

## TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
93.0	111.0	42.0	73.0	226.0	7.0

## SPECIFICATION:

MATERIAL CONFIRMS TO DIN EN 10088-3:2005:WNR 1.4301/1.4307,EN 10222-5 AND EN 10272 COND-A & ASTM A182/A-182M-15, ASTM A276/A276M-16 COND A, A479/A479M-15 COND A, A193/A193M-12b B8 CL-1, A320/A320M-11a B8 CL-1, A484 16, A388/A388M-05, ASME SA182-14, SA479-11, SA 193-11 B8 CL-1, SA320-11 B8 CL-1, ASTM A314-2008, IGC SATISFACTORY AS PER ASTM A 262-10 PRACTICE E, AMS 5639H/AMS5647J (EXCEPT MARKING), QQ-S-763F, NACE MR0103-2012, NACE-MR0175/ISO-15156-2015, SAE-AMS-S-7720A, MIL-S-862-B, AISI 304/304L & UNS S30400/S30403. CERTIFICATION AS PER EN 10204-3.1.

## REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO:FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES, MACRO:GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE:AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

WORKS INSPECTOR  
K R K MURTHY

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR  
(NOTE: AISI 303 NOT ACCEPTABLE)

ASTM A276

M304R0.750 DIA.

B SPECIFICATION:

PART NUMBER:

WHERE "D.DDD" = DIAMETER IN INCHES  
EG. 0.75" ROUND BAR = M304R0.750

RELEASED  
08/08/15

B	REFORMAT DWG. ADD SPECS (ZN D6-1).	CP	09.07.15
A	NEW ISSUE	AJS	08.03.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	DA		
CHECKED	DA		
MFG. APPR.	M304R		
APPROVED	DA		
DE APPR.	DA		
DATE	09.07.15		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO.		SHEET 1 OF 1	
TITLE		SCALE	
304/316 ROUND BAR		NTS	
COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DRAWING IS A PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED IN THE DRAWING ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.			

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304R0.375  
 DATE: 18/09/04

PO / BATCH NO.: P0040810/S107833

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 60.416ft  
 QUANTITY INSPECTED: 60.416ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375"  
 THICKNESS RECEIVED: 0.375"  
 SHEET SIZE ORDERED: -  
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTM A376
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	HP: 43806
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/09/04</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in